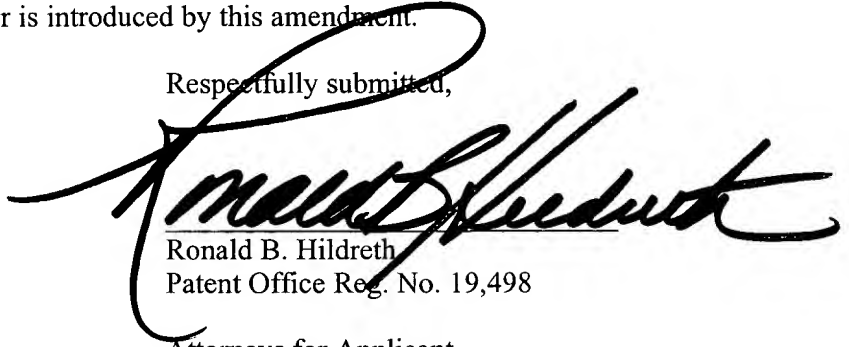


R E M A R K S

This amendment eliminates multiple dependency in the claims and puts the claims in better U.S. format. No new matter is introduced by this amendment.

Respectfully submitted,



Ronald B. Hildreth
Patent Office Reg. No. 19,498

Attorneys for Applicant
(212) 705-2544

Baker Botts L.L.P.
30 Rockefeller Plaza
New York NY 10112

09756739.101504
T05T0T " 6E299268

VERSION WITH MARKINGS TO SHOW CHANGES MADE

4. (Amended) Roll forming apparatus according to claim 1 ~~any one of claims 1 to 3~~ further including a moveable operation unit including one or more functional components each adapted to produce a specified feature on the metal frame member during roll forming.
6. (Amended) Roll forming apparatus according to ~~either claim 4 or~~ claim 5 wherein the or each functional component includes at least one hole punch, a guillotine and a notching unit for removing a section of a base of the channel.
7. (Amended) Roll forming apparatus according to claim 1 ~~any one of the preceding claims further~~ including computing means adapted to control and synchronise roll forming, lip-forming, groove-forming, and the operational unit including all functional components.

Cancel claims 16 to 20.